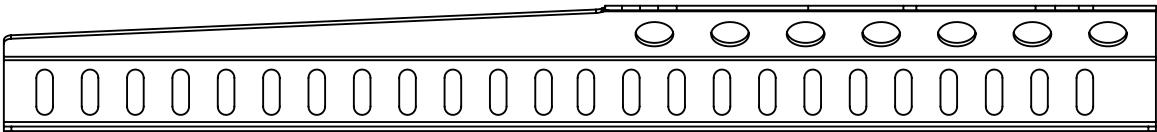
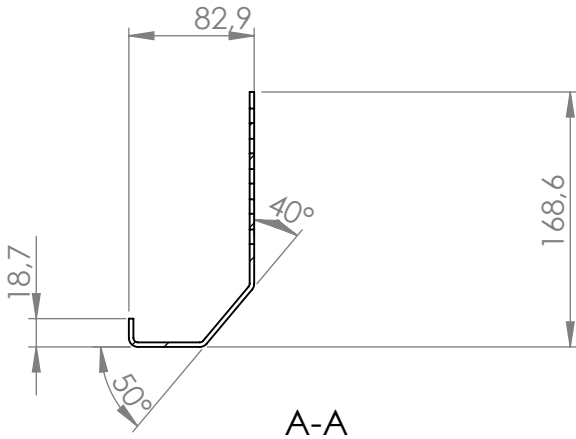
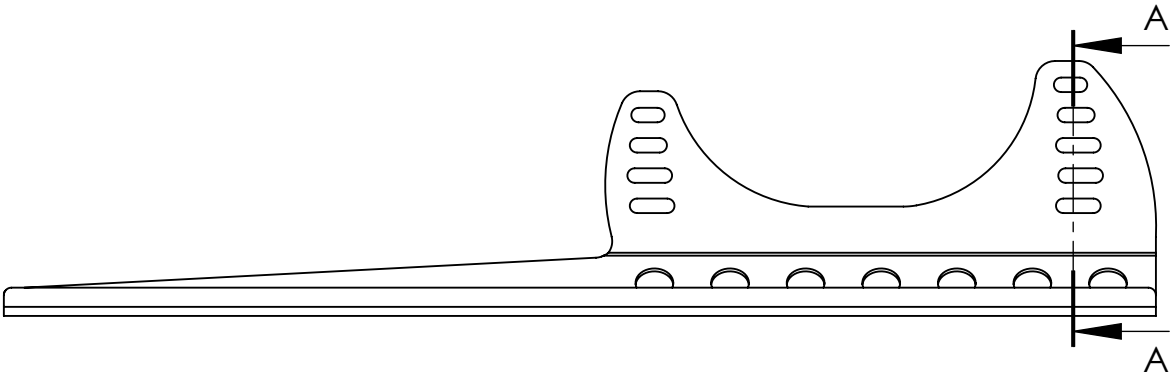
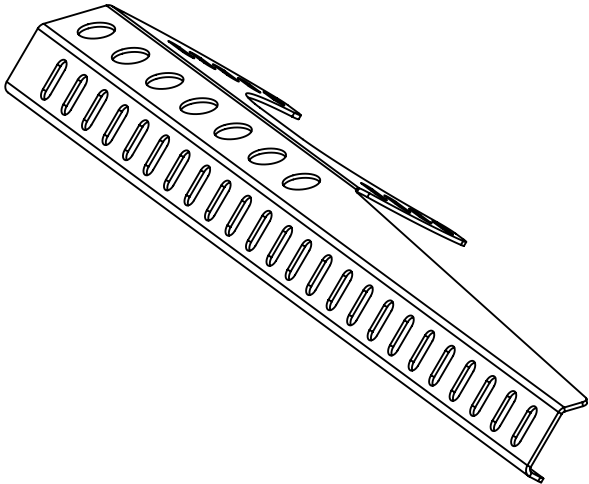
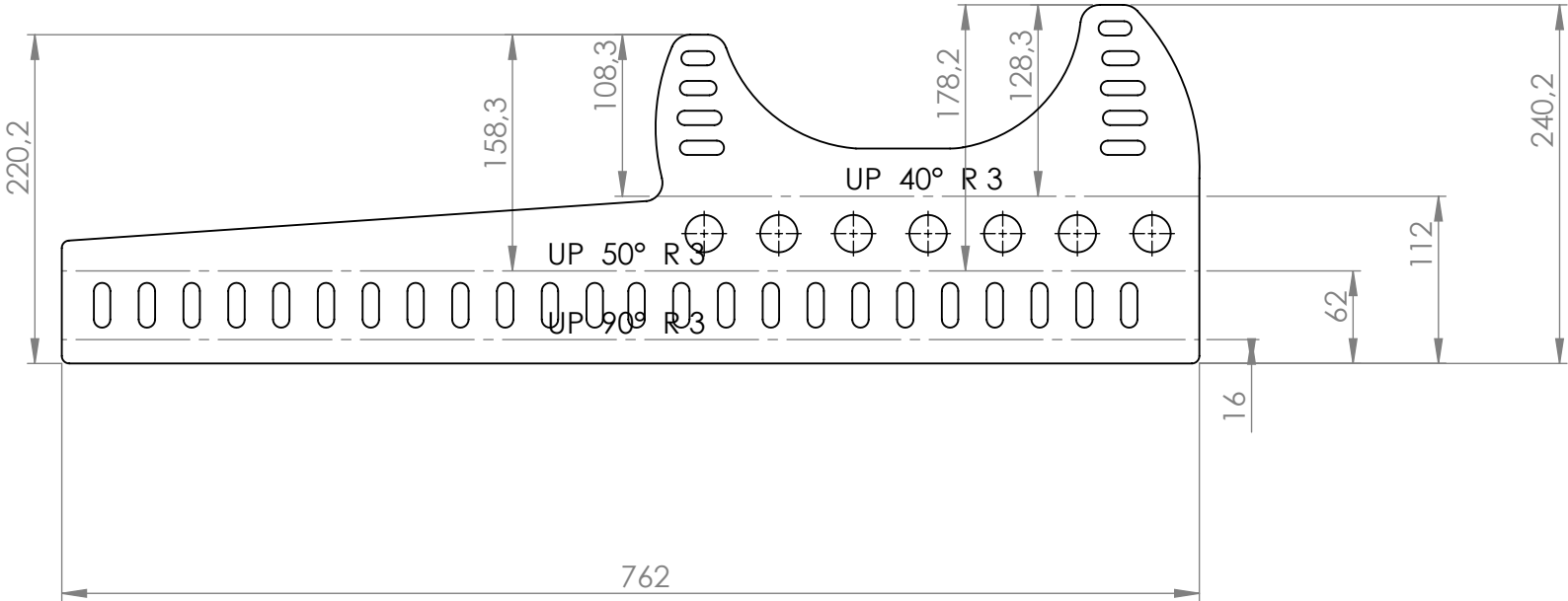


|                |   |
|----------------|---|
| ALIHANKINTA    |   |
| OSTO           |   |
|                |   |
| LASER          | X |
| LEVYTYÖ        |   |
| PUTKILASER     |   |
| SAHA           |   |
| SORVAUS        |   |
| KONEISTUS      |   |
| PORAUS         |   |
| SEEVAUS        |   |
| VIISTEYTYS     |   |
| KIERTEYTYS     |   |
| SÄRMÄYS        | X |
| MANKELOINTI    |   |
| PUTKENTAIVUTUS |   |
| MYLLYTYS       | X |
| HIEKKAPUHALLUS |   |
| HIONTA         |   |
| VIIMEISTELY    |   |
| HITSAUS        |   |
| KOKOONPANO     |   |
| PEITTAUS       |   |
| MAALAUUS       | X |
| PEMMAUS        |   |
| NIITTIMUTTERI  |   |
|                |   |
|                |   |
|                |   |
|                |   |



| REVISIONS     |      |             |      |          | Designer<br>TTU           | Customer<br>Trailander                              | Material<br>Plain Carbon Steel |  | When There's No Road -<br><b>TRAILANDER</b> |           |                       |         |
|---------------|------|-------------|------|----------|---------------------------|-----------------------------------------------------|--------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------|-----------|-----------------------|---------|
| ZONE          | REV. | DESCRIPTION | DATE | APPROVED |                           |                                                     |                                |                                                                                       |                                             |           |                       |         |
|               |      |             |      |          | Design date<br>23.01.2023 | Project                                             | Thickness<br>3 mm              | Scale<br>1:5                                                                          | GENERAL TOLERANCES                          |           |                       |         |
|               |      |             |      |          | Approved by               | Description<br>Teräsjalusta, vasen pidennetty malli | Mass<br>2.12 kg                | Sheet size<br>A3                                                                      | Lenght                                      | Machining | Bending /<br>Shearing | Welding |
|               |      |             |      |          |                           |                                                     |                                |                                                                                       | 0 - 10                                      | ±0,1      |                       |         |
|               |      |             |      |          |                           |                                                     |                                |                                                                                       | 10 - 100                                    | ±0,2      | ±0,8                  | ±1      |
|               |      |             |      |          |                           |                                                     |                                |                                                                                       | 100 - 300                                   | ±0,3      | ±1                    | ±2      |
| 300 - 1000    | ±0,4 | ±1,5        | ±2   |          |                           |                                                     |                                |                                                                                       |                                             |           |                       |         |
| Approved date |      |             |      |          | Description 2             | Finish<br>Ral 9011 kiiltävä                         | Page<br>1 / 2                  | Document number<br>017882                                                             |                                             | Rev       |                       |         |