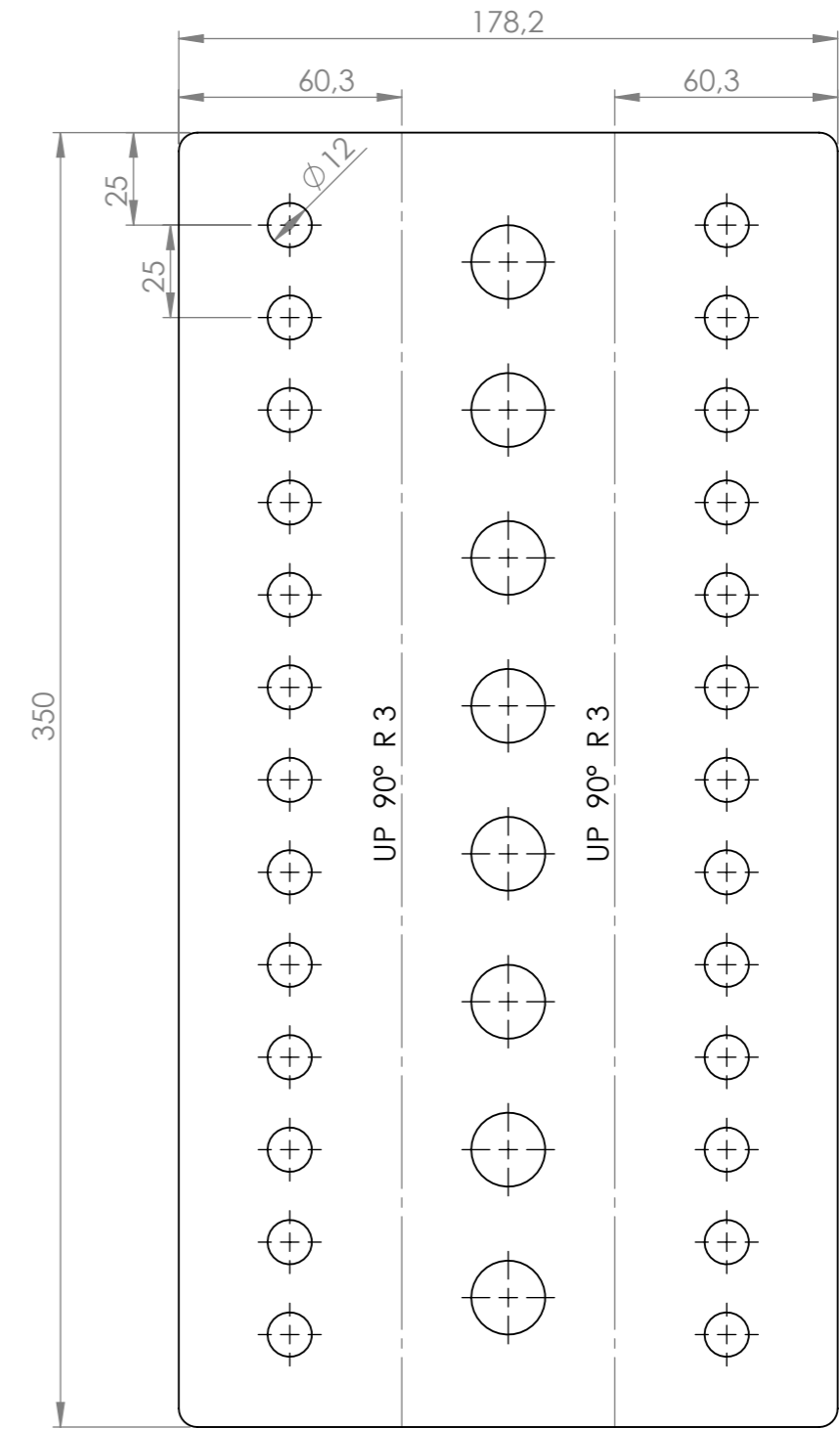
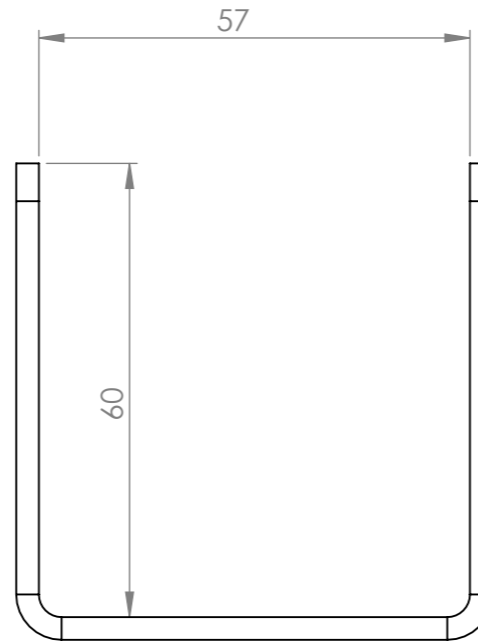


ALIHANKINTA	
OSTO	
LASER	X
LEVYTYÖ	
PUTKILASER	
SAHA	
SORVAUS	
KONEISTUS	
PORAUS	
SEEVAUS	
VIISTEYTY	
KIERTEYTY	
SÄRMÄYS	X
MANKELOINTI	
PUTKENTAIVUTUS	
MYLLYTYS	
HIEKKAPUHALLUS	
HIONTA	
VIIMEISTELY	
HITSAUS	
KOKOONPANO	
PEITTAUS	
MAALAU	
PEMMAUS	
NIITTIMUTTERI	



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

Designer	TTU	Customer	Trailander	Material	Plain Carbon Steel		<i>When There's No Road -</i> <b>TRAILANDER</b>																											
Design date	15.02.2022	Project		Thickness	3 mm			Scale	1:2																									
Approved by		Description	Korvake 350mm	Mass	1.33 kg	Sheet size	A3																											
Approved date		Description 2	bmw 33 32 6 7775 551	Finish		Page	1 / 2																											
<table border="1"> <thead> <tr> <th colspan="4">GENERAL TOLERANCES</th> </tr> <tr> <th>Lenght</th> <th>Machining</th> <th>Bending / Shearing</th> <th>Welding</th> </tr> </thead> <tbody> <tr> <td>0 - 10</td> <td>±0,1</td> <td></td> <td>±1</td> </tr> <tr> <td>10 - 100</td> <td>±0,2</td> <td>±0,8</td> <td>±2</td> </tr> <tr> <td>100 - 300</td> <td>±0,3</td> <td>±1</td> <td>±2</td> </tr> <tr> <td>300 - 1000</td> <td>±0,4</td> <td>±1,5</td> <td>±2</td> </tr> </tbody> </table>							GENERAL TOLERANCES				Lenght	Machining	Bending / Shearing	Welding	0 - 10	±0,1		±1	10 - 100	±0,2	±0,8	±2	100 - 300	±0,3	±1	±2	300 - 1000	±0,4	±1,5	±2	Document number	015543	Rev	
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