



REVISIONS					Designer TTU	Customer Trailander	Assembly group 1500	Mass kg 0.73	General tolerance		Scale 1:5	Material Stainless Steel																									
ZONE	REV.	DESCRIPTION	DATE	APPROVED																																	
					Design date 11.01.2018	Project Shop	Finish					Thickness 2																									
					Approved by TTU	<small>When There's No Road</small> TRAILANDER	Description Kilpiteline	<table border="1"> <thead> <tr> <th colspan="4">GENERAL TOLERANCES</th> </tr> <tr> <th>Lenght</th> <th>Machining</th> <th>Bending / Shearing</th> <th>Welding</th> </tr> </thead> <tbody> <tr> <td>0 - 10</td> <td>±0,1</td> <td></td> <td></td> </tr> <tr> <td>10 - 100</td> <td>±0,2</td> <td>±0,8</td> <td>±1</td> </tr> <tr> <td>100 - 300</td> <td>±0,3</td> <td>±1</td> <td>±2</td> </tr> <tr> <td>300 - 1000</td> <td>±0,4</td> <td>±1,5</td> <td>±2</td> </tr> </tbody> </table>				GENERAL TOLERANCES				Lenght	Machining	Bending / Shearing	Welding	0 - 10	±0,1			10 - 100	±0,2	±0,8	±1	100 - 300	±0,3	±1	±2	300 - 1000	±0,4	±1,5	±2	Document number 008230	
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